



				SURFACE ROUGHNESS	GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
					VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
					SYMBOL	~	▽		▽▽		▽▽▽		▽▽▽▽		▽▽▽▽▽		
					1. DIMENSIONAL TOLERANCES FOR SHEET –METAL AND WELDED STRUCTURE REF. RD-227				3. SURFACE PROTECTION UNLESS OTHER- WISE SPECIFIED. REF. RD-244								
					2. QUALITY OF WELD JOINTS REF. RD-230				4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)								
	12.03.20	DRG. REVISED & REDRAWN.	MGR		MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE		0	6	30	120	315	1000	2000	4000		
			VVS					6	30	120	315	1000	2000	4000	8000		
REVISION	DATE	CHANGE	BY/APP.		TOLERANCE		±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3			

2	1	849-82105	RIB
1	1	849-82104	ANGLE LH
ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
PRODUCT			
MEMU 3 PHASE			
APPROVED	HG SHIVA KUMAR	8/11/18	
CHECKED	VV SHANTHA KUMAR	8/11/18	
DRAWN	RAKESH M G	8/11/18	849
CAD DRAWN			MODEL
STANDARDS			MATERIAL CODE
BEML LIMITED			
PRODUCT DESIGN			
BANGALORE COMPLEX			
TITLE			
BRACKET ASSLY LH			
MATERIAL			
SCALE			
1 : 5			
REF.DRG.			
DMU/TC4-0-4-402			
Wt.Kg.			
SHEET			
1 OF 1			
ALT.			
DRG.No.			
849-82014			